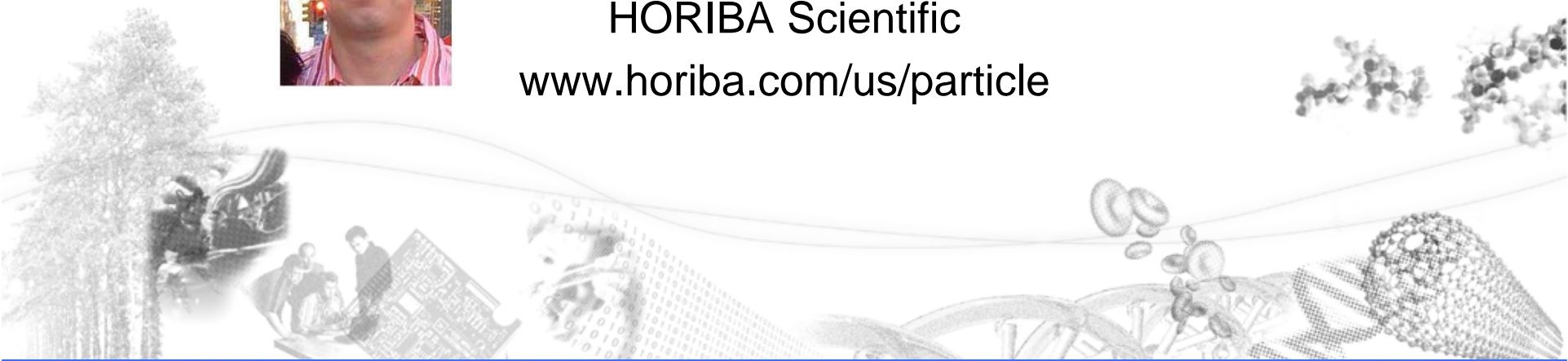
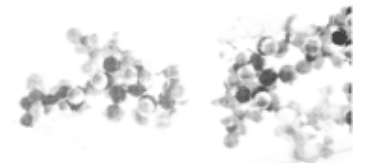




# Using Zeta Potential to Optimize Wastewater Treatment



Jeffrey Bodycomb, Ph.D.  
HORIBA Scientific  
[www.horiba.com/us/particle](http://www.horiba.com/us/particle)



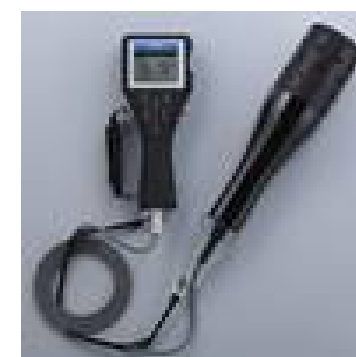
# Wastewater

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- Wastewater contains chemical and particulate contaminants that need to be removed for safety, environmental, and aesthetic reasons.
- Today we primarily talk about particulate waste.

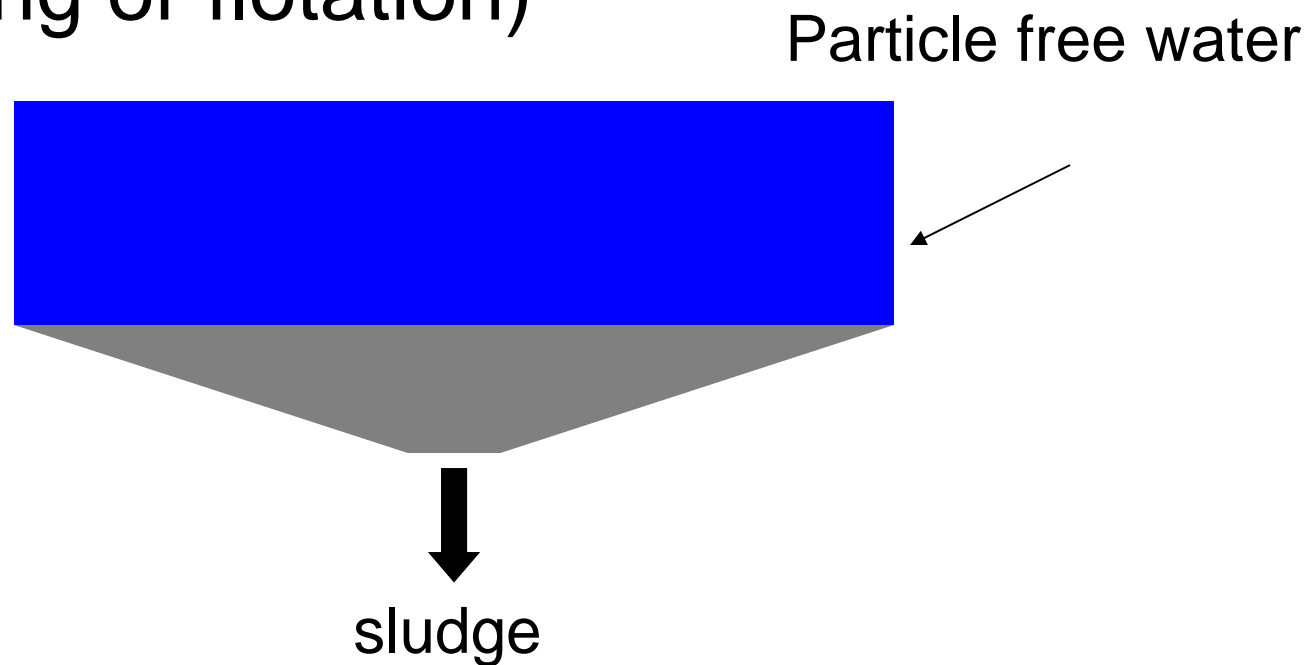
# How do we look at particle contamination?

- Suspended particles will appear as haze and can be measured with
  - Turbidity meter – scattered intensity at right angle
  - Total suspended solids (filter and weigh)
- See US EPA: Analytical Method for Turbidity Measurement, Method 180.1
- See the HORIBA U-53 for measuring turbidity



# Getting Rid of Particles

- Put them in a giant tank and wait (settling or flotation)



- Filter particles out with filter media

# Stokes Law

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- Particle settling velocity increases by square of particle size. If you double particle size, particles settle four times faster.

$$v = \frac{2(\rho_p - \rho_f)gr^2}{9\eta}$$

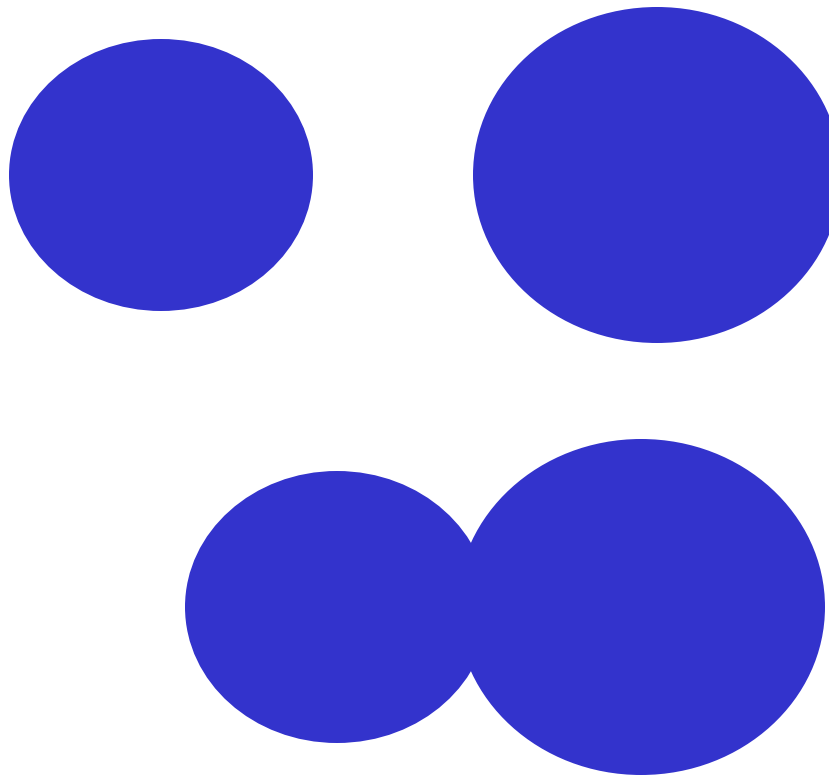
v = velocity (down is positive)  
 $\rho_p$  = density of particle  
 $\rho_f$  = density of fluid  
g = acceleration due to gravity  
r = particle radius  
 $\eta$  = fluid viscosity

- Larger Particles → Less expensive process

# Fine Suspended Particles

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Fine particles will tend to flocculate to reduce surface energy.

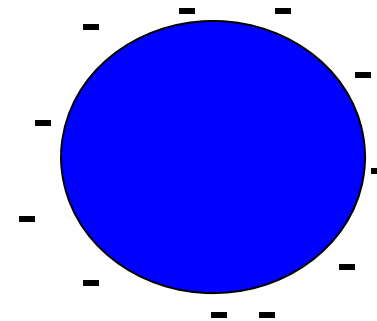
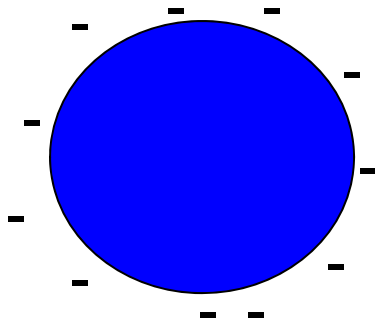


Less surface,  
lower free  
energy.

# Why don't particles flocculate?

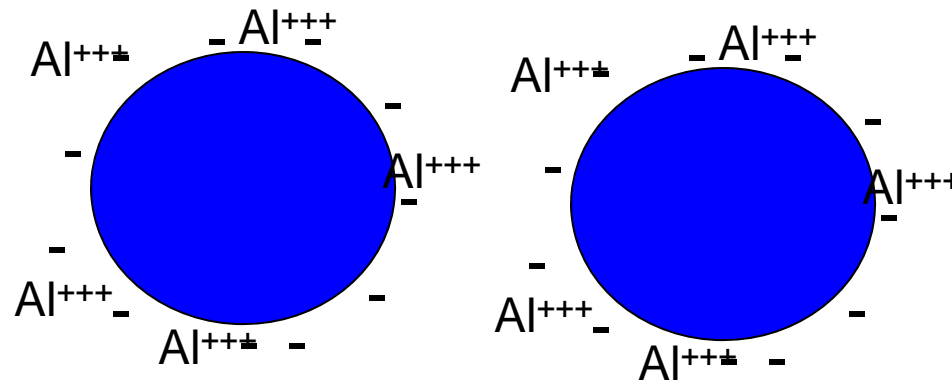
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Most particles in aqueous suspension have a surface charge and therefore repel each other; they never touch.



# How do we suppress charge effects?

- If we can “turn off” the particle charge, then the particles will flocculate and more rapidly settle (or be more easily filtered).
- We can do this with coagulants and flocculants.
  - Multivalent ions:  $\text{Ca}^{++}$ ,  $\text{Al}^{+++}$
  - Polyelectrolytes: acrylamide/acrylic acid copolymers





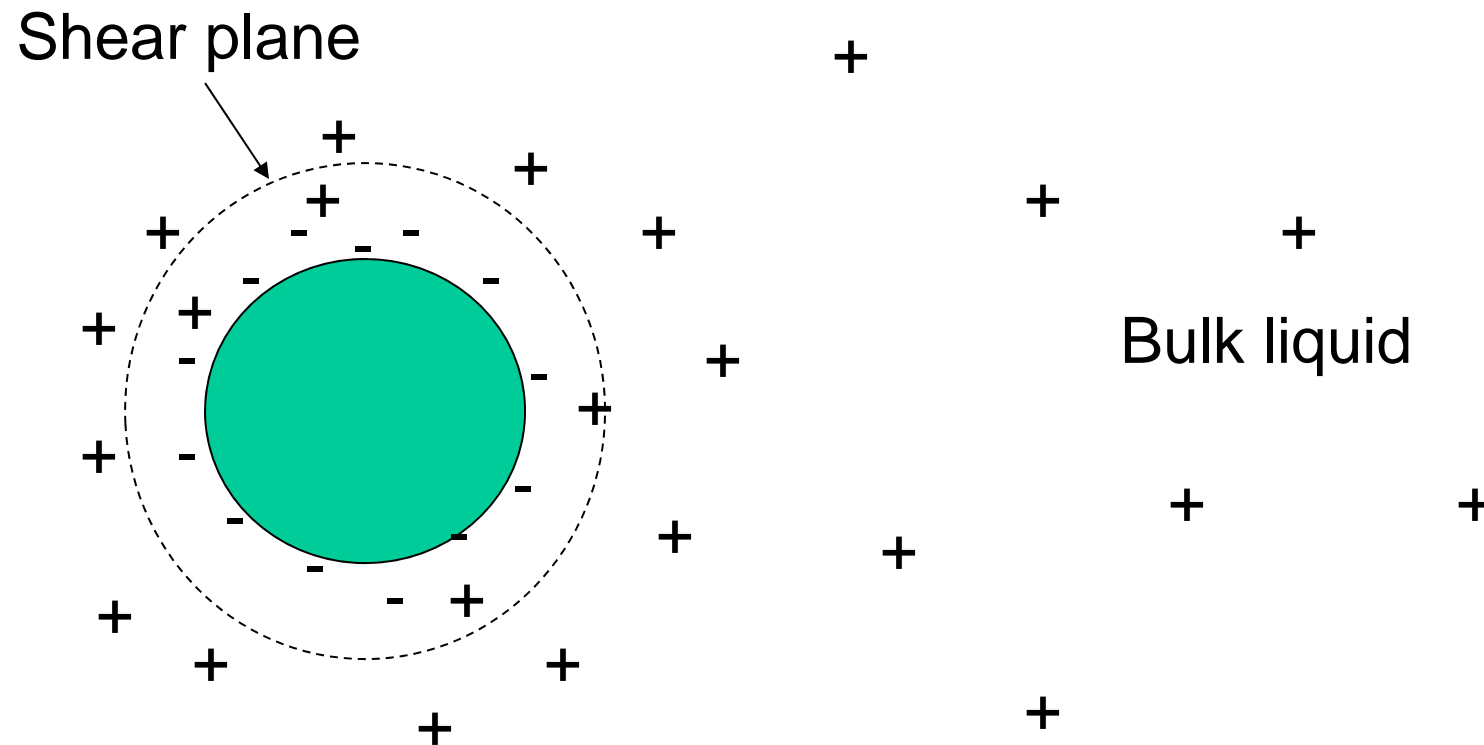
# What is the Isoelectric Point?

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- The Isoelectric Point is the point at which the zeta potential (surface charge) is zero.
  
- Achieved by the addition of
  - potential forming ions
  - Specific adsorption of charge modifying agents –the coagulents and flocculants mentioned earlier.

# What is Zeta Potential?

- Zeta potential is the charge on a particle at the shear plane.



# How to Measure Zeta Potential:

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- Acoustic techniques (use sound to probe particle response)
- It is much more popular to use light scattering to probe motion of particles due to an applied electric field. This technique is known as electrophoretic light scattering.
- Used for determining electrophoretic mobility, zeta potential.

# How to Measure? With the SZ-100

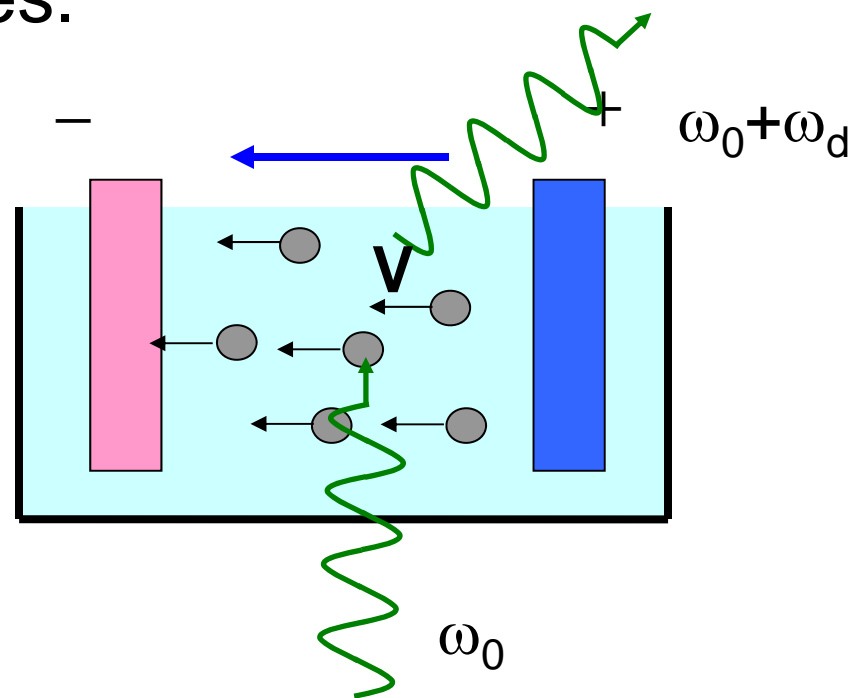
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- Single compact unit that performs size, zeta potential, and molecular weight measurements: the SZ-100

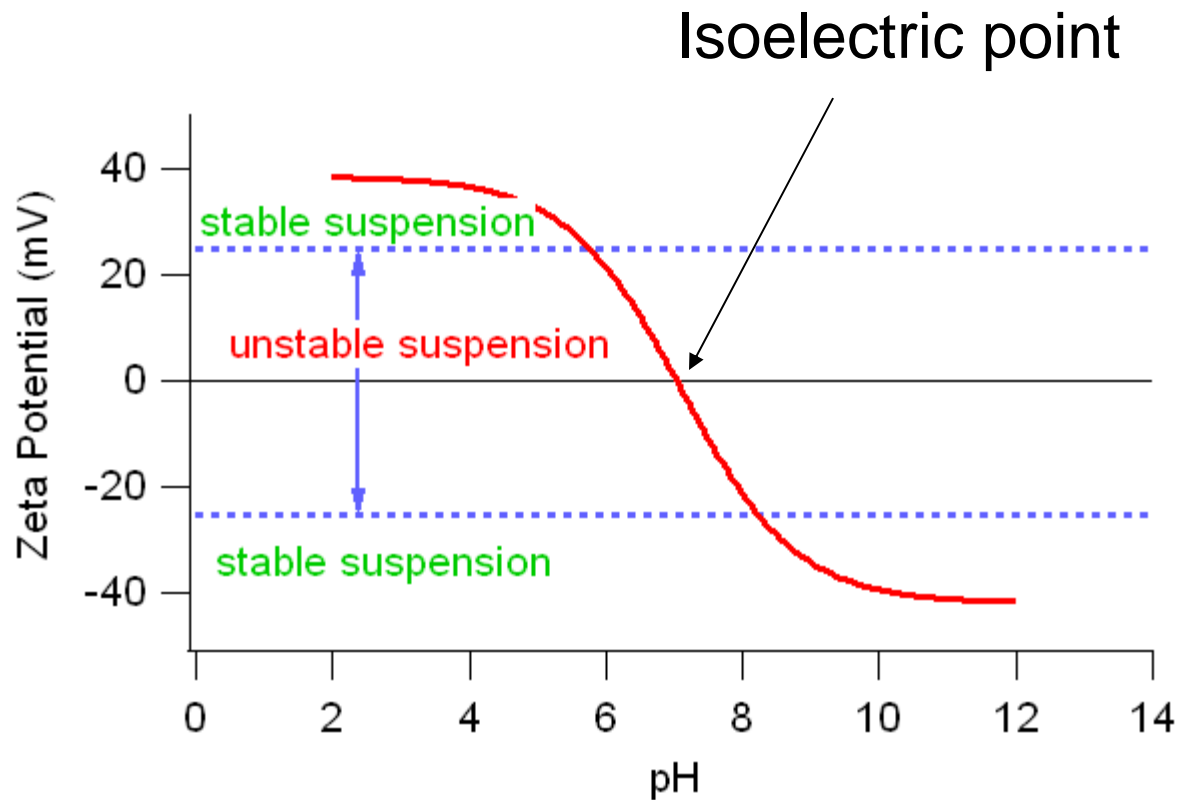


# How to determine zeta potential

- Apply an electric field and probe response of particles to applied field.
- You need to see Doppler shift in scattered light due to particle motion with respect to fixed electrodes.



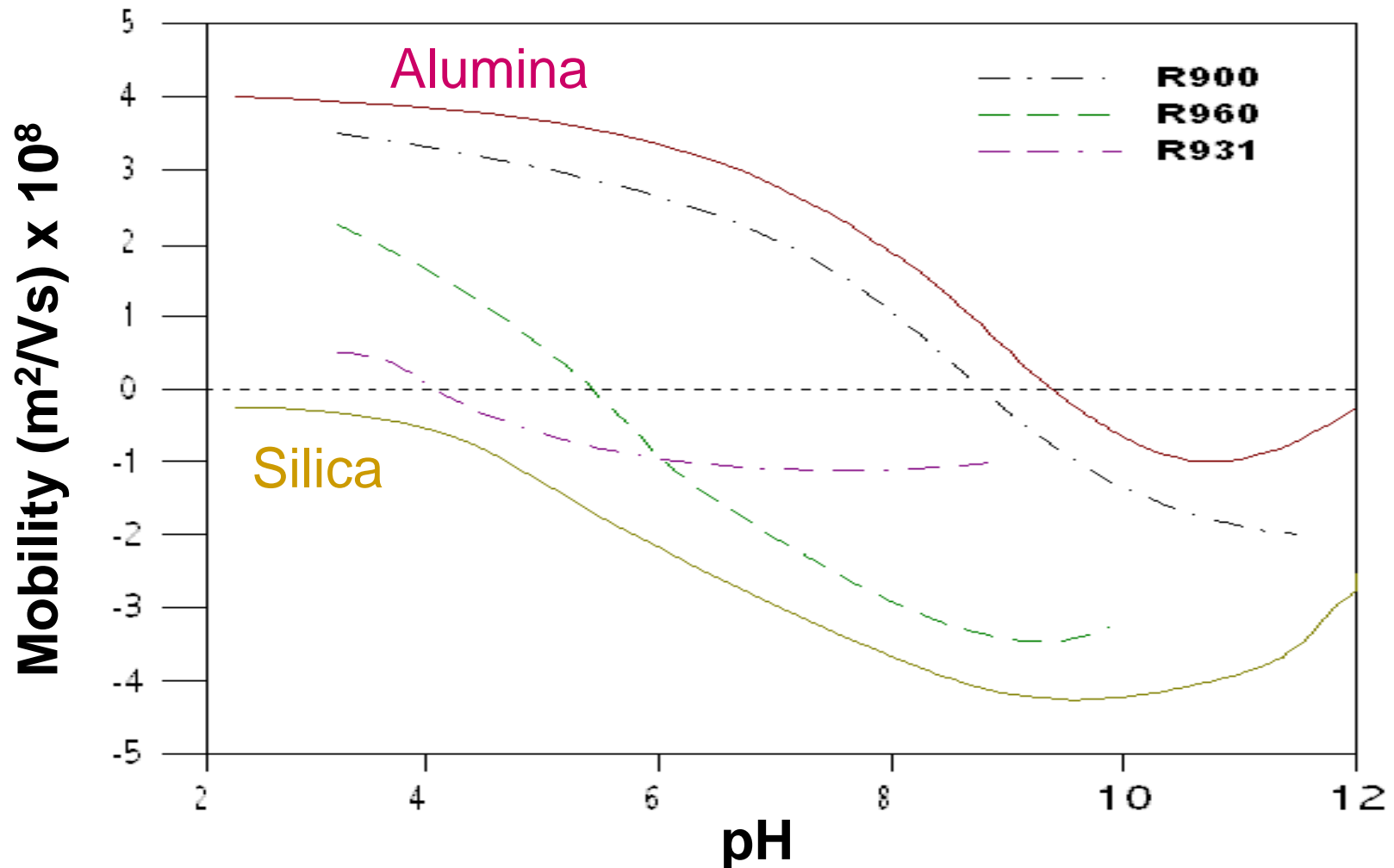
# Isoelectric point



X-axis can also be  $Ca^{++}$  or other ion concentration.

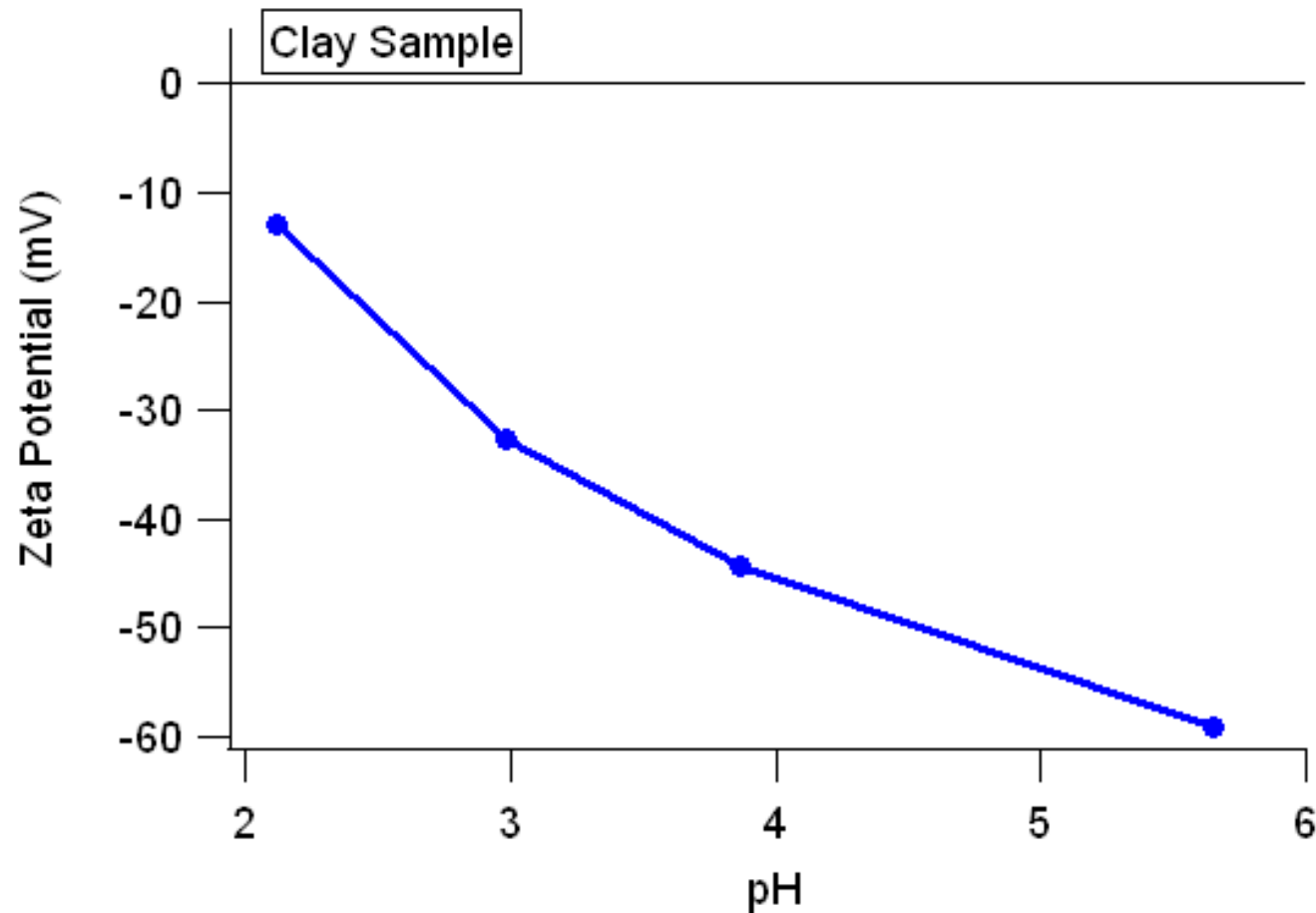
# TiO<sub>2</sub> Grades

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**Surface matters, not bulk material**

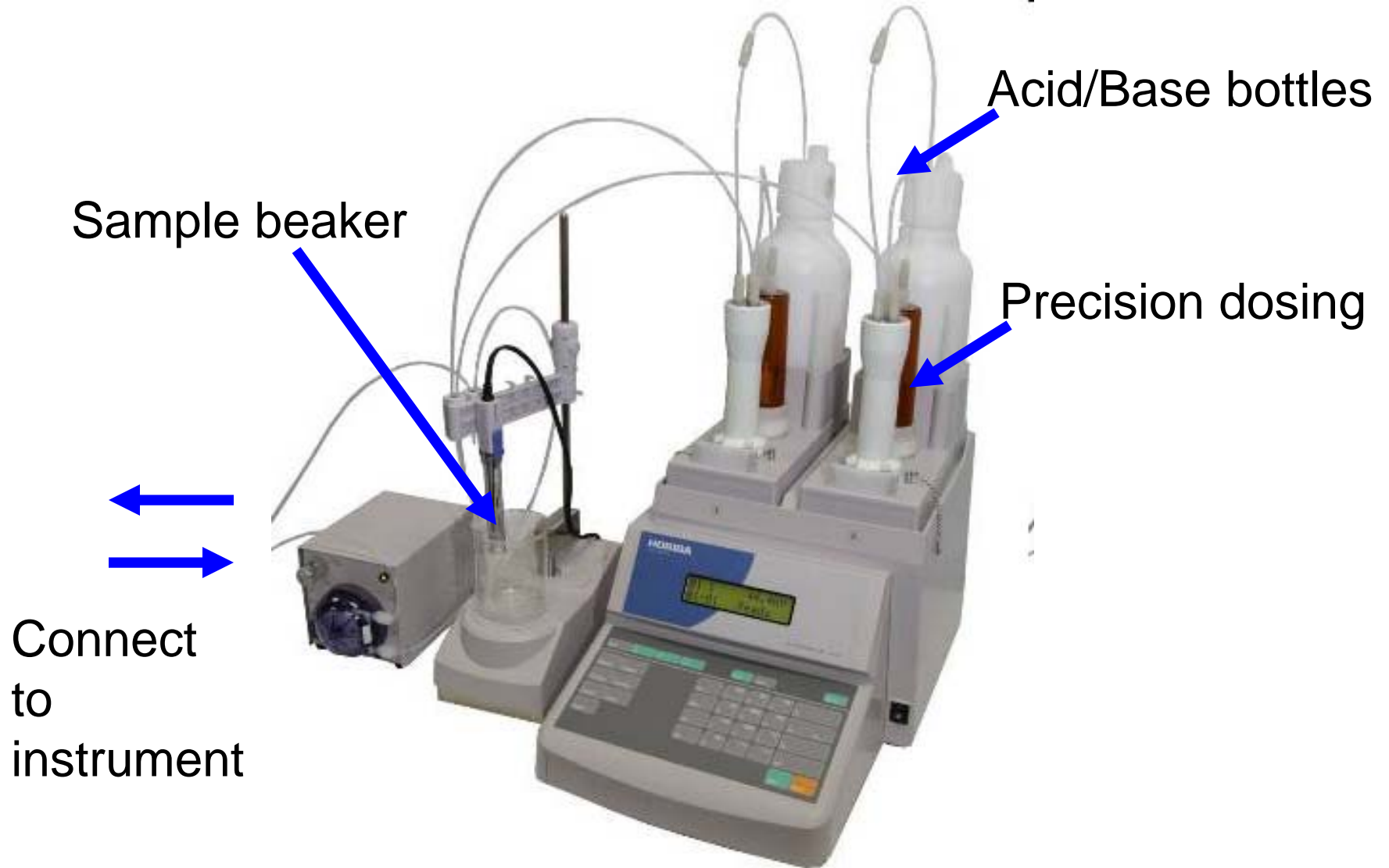
# Clay



To flocculate this clay so it settles, pH must be quite low. You will need a lot of acid.



# Autotitrator Accessory



# Complete SZ-100 for Zeta Potential

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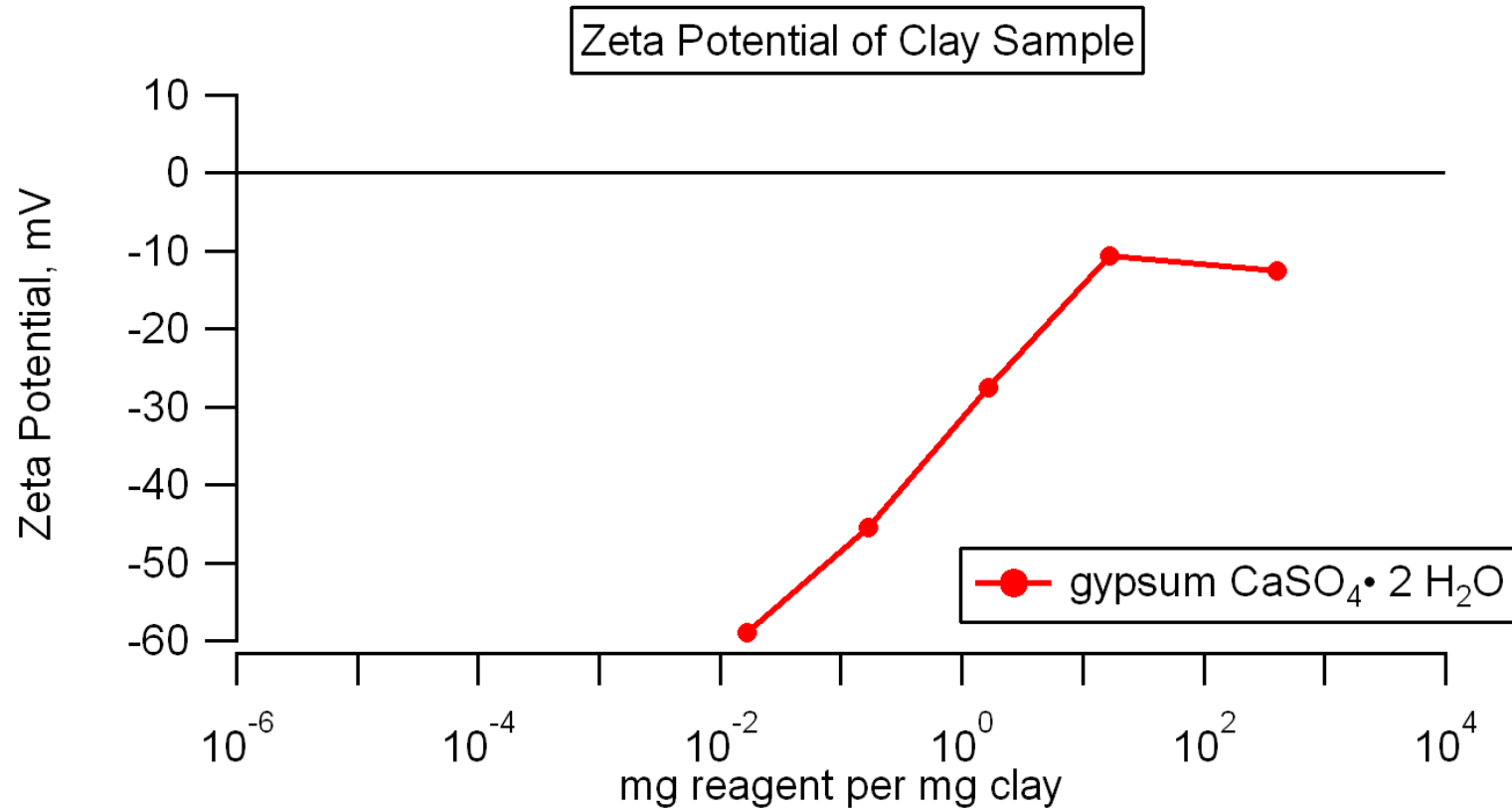


# Industrial Control of pH

- Once you know your target pH, how do you control it in real time?
- pH controller for industrial use (HP-480 series), transmitter, 4-20 mA signal to valve to control flow of acid/base.

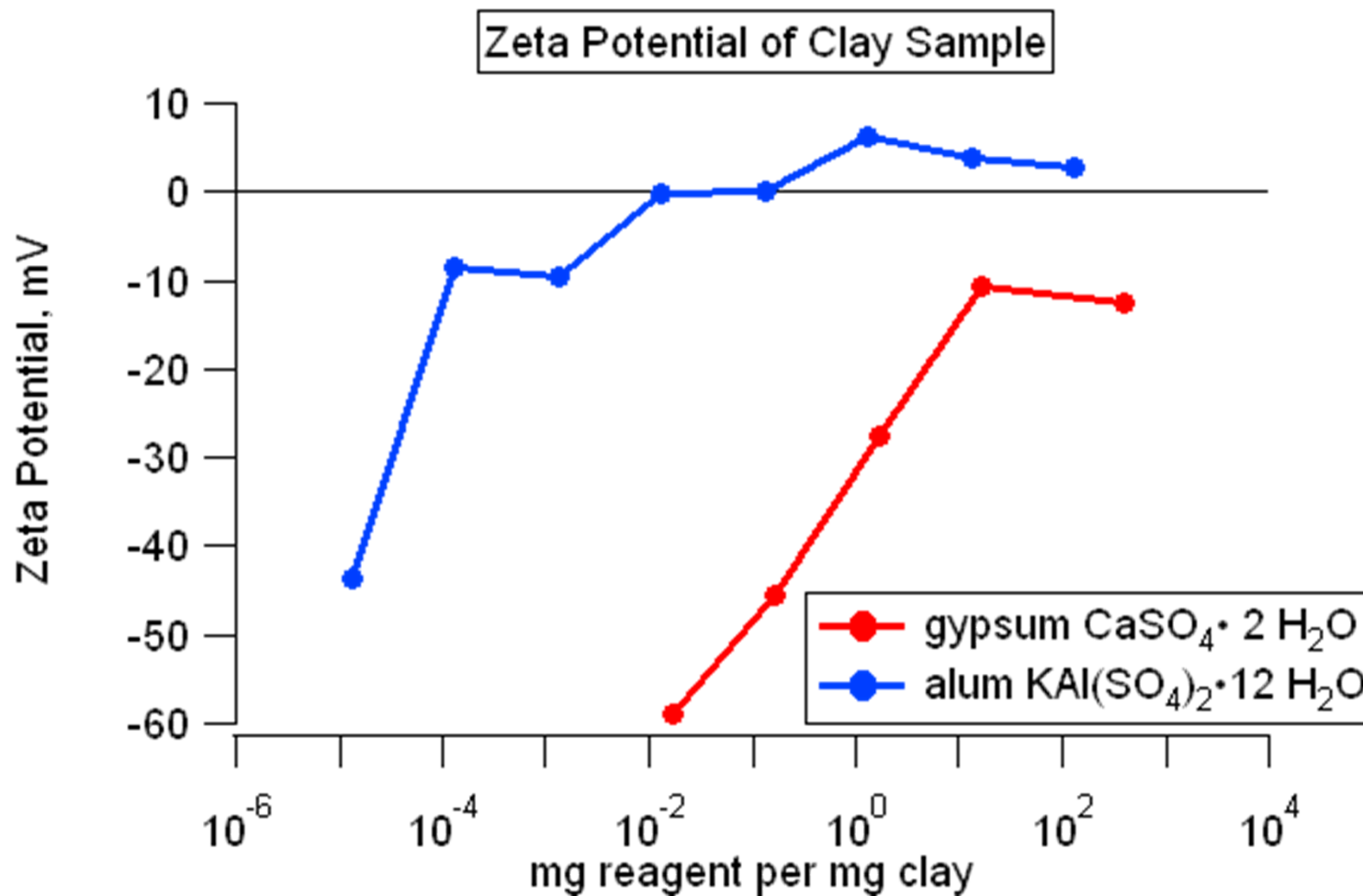


# Other Additives: Gypsum



Note log scale

# Other Additives: Alum vs Gypsum



To flocculate clay so it settles, choose alum at 0.01 g alum/g clay. Too much or too little and flocculation is not ideal.

# What about refinery waste? **HORIBA**

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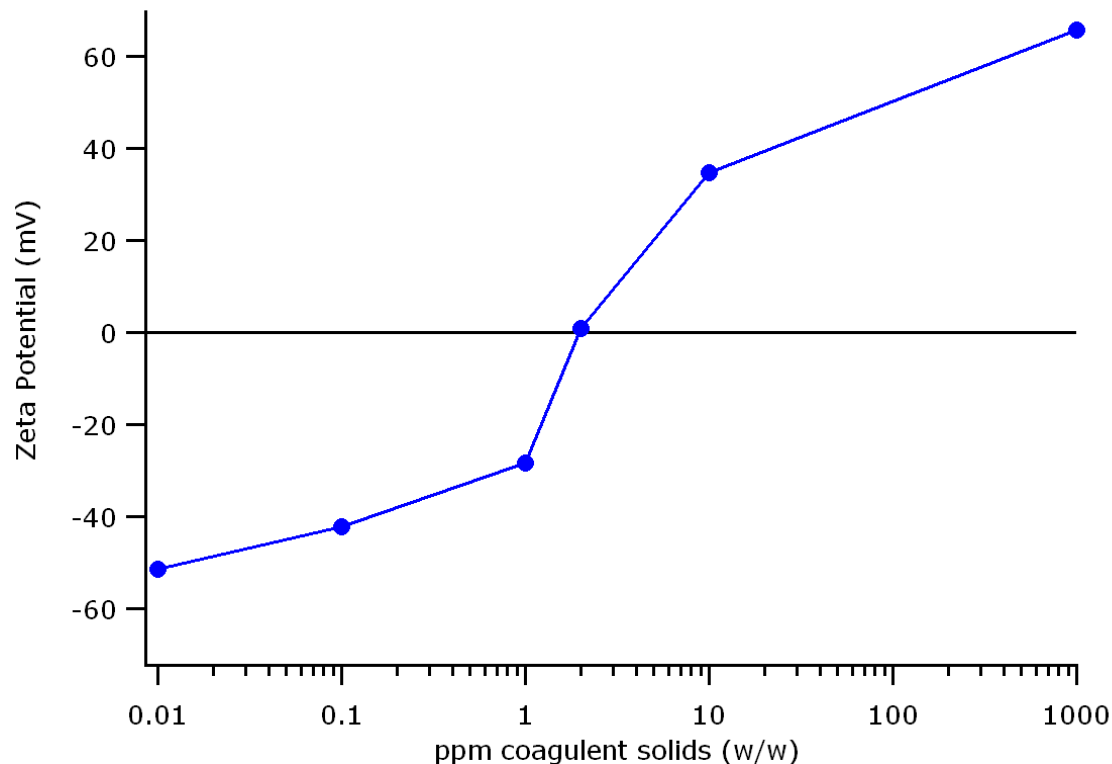
Oil in Water such as the OCMA-350 (fast)



EPA Method 1664 oil and grease in water.  
Extract with hexane. (slow, but required)

# Refinery Wastewater

- Water full of oil droplets (and a bit of H<sub>2</sub>S!)
- Unknown (proprietary) coagulant.

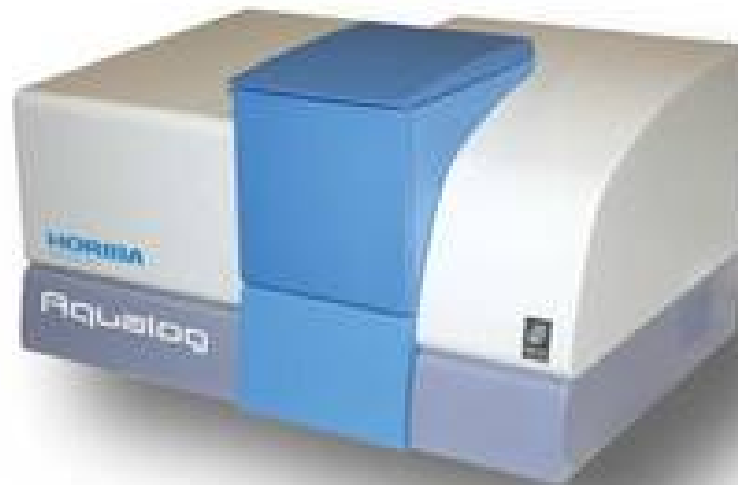


Note the strong positive charge if you add too much coagulant

# Another water analysis option: The **HORIBA** Aqualog

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- The only true simultaneous absorbance-fluorescence system available
- For CDOM (colored dissolved organic matter)

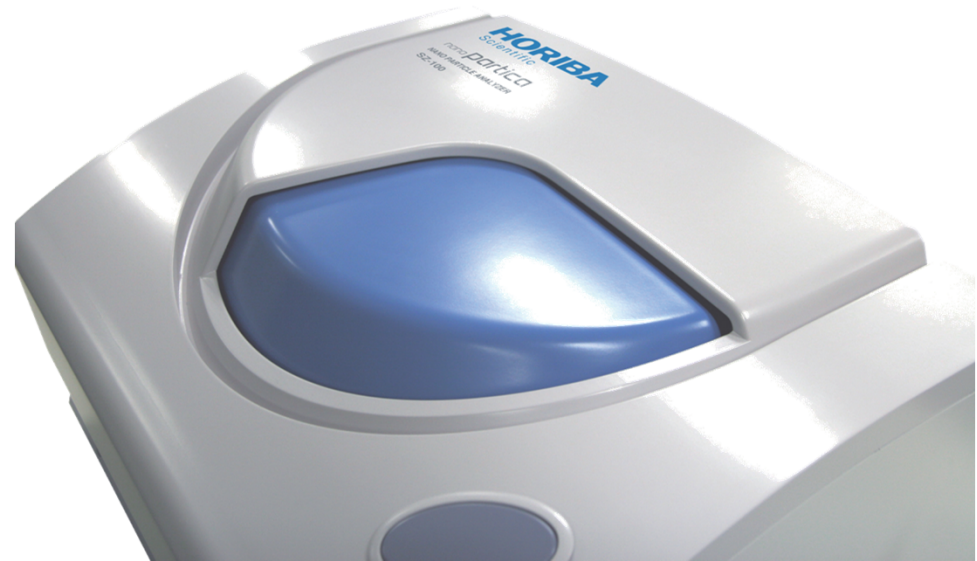




# Zeta Potential Conclusions

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- Determining Zeta potential gives the chemist a tool for understanding what different treatment options are doing to the particles.
- Understanding is necessary for optimization.



# Q&A

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Ask a question at [labinfo@horiba.com](mailto:labinfo@horiba.com)

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**Jeff Bodycomb, Ph.D.**

**P: 866-562-4698**

**E: [jeff.bodycomb@horiba.com](mailto:jeff.bodycomb@horiba.com)**

# Thank-you